20 Tuesday, 11/29/2005 7:14:14 PM Date: Linda Lacelle User **Process Sheet** : INLET WELDMENT (206) **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 25049 Job Number : 10477 **Estimate Number** : D2413 **Part Number** : WIA P.O. Number . D2413 REV. A 5.0. No. : NA **Drawing Number** : 11/29/2005 This Issue : N/A Project Number : NC Prsht Rev. · WA : LARGE FAB ASSY **Drawing Revision** Type First Issue :NIA Material :NIK **Previous Run** Each 2 Um: : 12/13/2005 Qty: **Due Date** Written By Checked & Approved By : Created By Auto Work Order Comment **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: Heater Tube 4" 1.0 D2292 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Heater Tube 4" Description Batch Part Number 844 4" Ring D2292 Tools: **End Plate** D2405 2.0 2.0000 Each(s) Total: 1.0000 Each(s)/Unit Comment: Qty.: **End Plate** Qty Part Number Description 6/05/16 2 B24398 **End Plate** D2405 Tools: 3° Tubing D2407 3.0 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: 3" Tubing Description Qtv Part Number 12 06/05/16@ D2407 3" Tubing Tools: D2408 Locator Cross 4.0 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: **Locator Cross**

Description

Locator Cross

Qtv Part Number D2408

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NOTE: Date & initial all entries ...

Date: User:	* Tuesday, 11/29/2005 7:14:15 PN Linda Lacelle		
•		Process Sheet	lame: INLET WELDMENT (206)
Cust	omer: CU-DAR001 Dart Helicopte	ers Services Drawing N	vame. Hale Wellowich (200)
Job Nu	mber: 25049	Part Nui	mber: D2413
Job Numbe			
Seq.#:	Machine Or Operation:		Description :
	Tools:		
5.0	D2409	Jet Pipe	1444444144
(· · · · · · · · · · · · · · · · · · ·	s)/Unit Total: 2.0000 Each(s)	
	Jet Pipe Qty Part Number 1 D2409	Description Batch Jet Pipe Batch	M0405/16 @
	Tools:		
6.0	LARGE FAB 1	LARGE FABRICATION I	RESOURCE 1
(Comment: LARGE FABRICATIO Weld D2413 Intake A	N RESOURCE 1 ssembly as per Dwg D2413 and QSI 004.	M06/05/162
	Tools:	WOULD WELDING IND	
7.0	.; dca	VISUAL WELDING INSP	
	Comment: VISUAL WELDING IN	ISPECTION	ND 06.05-17 0
	Tools:	HAND FINISHING RES	OLIDCE #1
8.	D HAND FINISHING1	HAND FINISHING RES	
	Comment: HAND FINISHING RI		DL 04/05/23 (2)
	Acid etch and Alodine	e as per QSI 005 4.1	DC 32103123
9.	Tools: 0 QC3	INSPECT POWDER CO	DAT/CHEMICAL CONVERSION
			((1) 22 (2)
<u></u>	Comment: INSPECT ALODINE		[104] st sq (2)
	Tools: 0 OUTSIDE SERVICE	OUTSIDE SERVICES	V
10.			
	Comment: Sub-Contracting OU Issue P/O: 13	rside services	
	Red Anodize D2413 Possibe Supplier: An	as per Dwg D2413 odizing TNM Paint	LO6/05/26 (2)
	Ensure Certificate of Tools:	Conformity is attached	
	10015.		
Page 2			Form: rprocess

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Date: ' Tuesday, 11/29/2005 7:14:15 PM Linda Lacelle **Process Sheet** User: Drawing Name: INLET WELDMENT (206) Customer: CU-DAR001 Dart Helicopters Services Part Number: D2413 Job Number: 25049 Job Number: Description: Seq. #: Machine Or Operation: **PACKAGING RESOURCE #1** PACKAGING 1 11.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of confomity is attached Tools: Nut AN8188D 12.0 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Nut Pick: Description FF 06-06-23 Qty Part Number Flare Nut AN818-8D Tools: Sleeve 13.0 MS208198D 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Sleeve Pick: Qty Part Number Description 3 FF 06-06-23 H13230 MS20819-8D Sleeve Tools: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 14.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 FF 06-06-23 3 Assemble D2413. Sleeve & Flare tube as per Dwg D2413 Tools: INSPECT WORK TO CURRENT STEP QC5 15.0 Comment: INSPECT WORK TO CURRENT STEP Tools: **PACKAGING RESOURCE #1** 16.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>S+177</u> /6k/27 B Form: rprocess Page 3

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Part No:

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NOTE: Date & initial all entries

Date: * Tuesday, 11/29/2005 7:14:15 PM Linda Lacelle User: Customer: CU-DAR001 Dart Helicopters Services Job Number: 25049 Job Number: Seq. #: Tools: DC 17.0 Tools: Job Completion

Process Sheet

Drawing Name: INLET WELDMENT (206)

Part Number: D2413

Machine Or Operation:

Description:

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL Inspection Level 21



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PREPARED B. Williams		DART AERO ACCESSORIES VICTORIA INTERNATIONAL AIRPORT, CANADA	INC
CHECKED	APPROVED		REV. A
BW	BW	D2413 SHEET	1 OF 2
DATE		TITLE	SCALE
Apr. 6, 199	95	206 INLET WELDMENT	



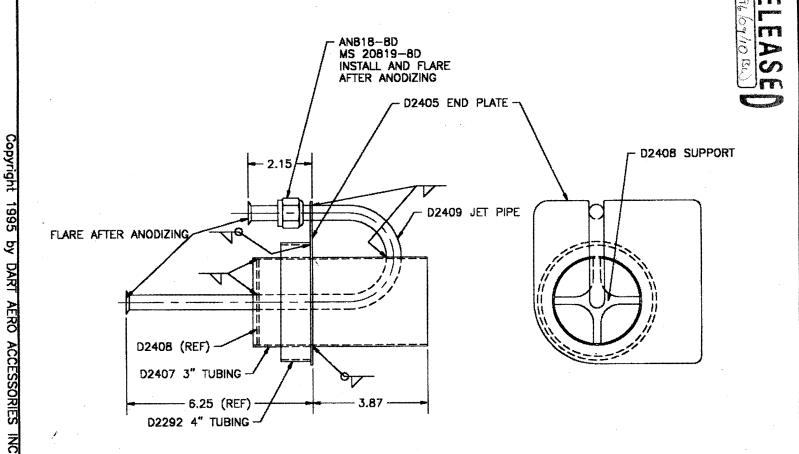
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FINISH: ANODIZE

TNM

ANODISATION et PEINTURE TNM INC.

C. OF C



21 chemin de l'Aviation, Pointe Claire QC H9R 4Z2 Telephone: (514) 429-7777 Fax: (514) 429-5108 Certifié ISO 9001-2000 / AS9100 certified approuvé NADCAP approved

48039

02-Jun-2006

CLIENT / CUSTOMER:

DART AEROSPACE LTD.

1270 ABERDEEN STREET HAWKESBURY ONTARIO

K6A 1K7

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

PURCHASE ORDER/ NO. DE COMMANDE:

00001342







TTEM	COMMANDE ORDERED		© PART NUMBER (DESCRIPTI	ON	PART PROCESS & FREATMENT
1	2	2	D2413_B25019	B2504	9) [RED ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL ÖVER
2	3	3	D2414 B26906	-		- RED ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER
3	2	2	D2413 & D2414 B24398	-		
						RED ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER

REQUIREMENTS HAVE BEEN IN ACCORDANCE WITH MD-INC P.R.I.D.E. MANUAL

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées. Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications.

Travel cards have been filed and are available for viewing upon request.

Signature/Signed:_

Directeur de la Qualité / Q.A. Manager 🗆 🗆